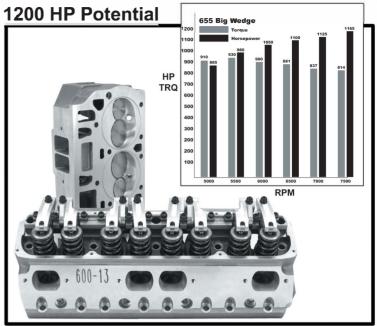


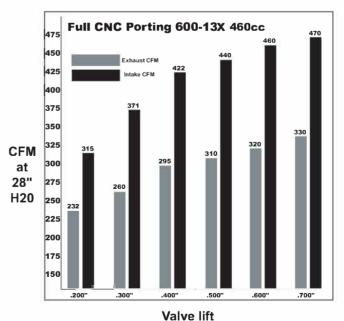


WEDGE



The professionals at Indy Cylinder Head are determined to raise horsepower to the next level, without sacrificing reliability. The 600-13X is a true wedge, 13 degree valve angle head, with the potential of 500 CFM of air flow. The 4.840 bore center line is a necessity to increase valve diameter to 2.400" on the intake and 1.900" on the exhaust without shrouding the valves. Lightweight, reliable 1100 + HP engines are finally available for the true wedge racer. Build a 655" cid with these heads and you will have a mid seven second ride with any tube chassis car. A complete 655" cid Big Wedge Engine weights only 485 lbs.

- · Push rod length must be checked.
- · Accepts ball to ball pushrods.
- · Best engine range 605" cid to 655".



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ULTIMATE ANSWERS FOR TRUE WEDGE QUESTIONS

- Assembled heads come with roller springs good up to .850" lift, CNC chambers, porting required.
- Customer must supply cam specs.
- · Machined exclusively for special Jesel rockers.
- · Valve angle 13 degrees.
- Stock 440 exhaust bolt pattern.
- 500 CFM potential air flow.
- Intake port volume 410cc / 460 CNC.
- Exhaust port volume 134cc.
- · Intake valve diameter 2.450 5.900" overall length.
- · Exhaust valve diameter 1.81" 5.900" overall length.
- \cdot Comes standard with titanium valves.
- 70cc combustion chamber volume.
- Flat mill .006" per combustion chamber cc.
- · Can be milled to 60cc.
- · Use Indy Maxx aluminum block with 4.840" CL.
- · Recommended raised cam 45 degree angle.
- 4.563" bore required for 600-13X heads.
- · Bore center line diameter 4.840".
- Must use spray bar valve covers (440-8S).
- 2.100" spring height, 1.625" common diameter.
- · Head gasket: copper with o-ringing.
- Intake gasket Indy #218.
- · Exhaust header gasket Indy #222.
- · Head studs: ARP #440-18.
- Valve guides 11/32 solid bronze.
- · 3/4 reach gasket seat spark plugs.
- Champion C57CX (cold) to C63CX (hot).
- · Accepts all Indy intake manifolds.
- Head stud torque 70ft lbs.
- 7/16-14 Jesel rocker bolts 50 ft. lbs.



600-13X CNC 460cc Intake Runner

Call: 317-862-3724 Fax: 317-862-6300 Web: indyheads.com Email: techline@indyheads.com

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